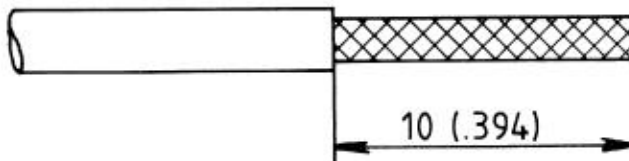
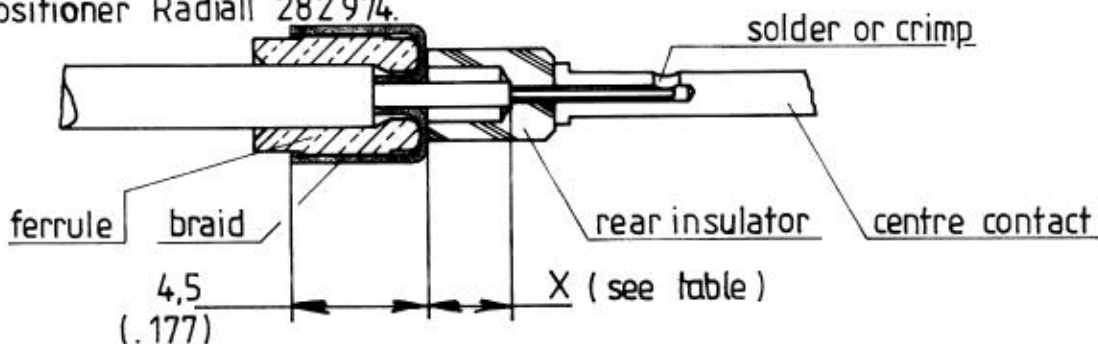


FOR ENVIRONMENTAL APPLICATION, BEFORE STRIPPING, SLIDE SEALING BOOT OVER CABLE

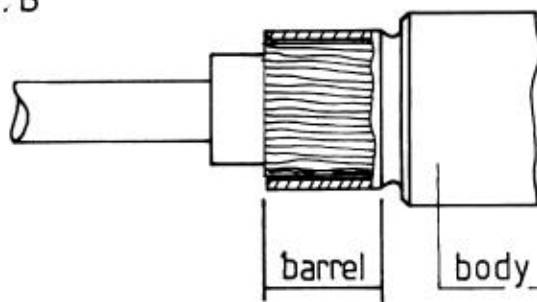
- 1°) Trim jacket to 10 mm (.394) dimension, then slide ferrule over braid, until it butts against the jacket. Comb out exposed braid.



- 2°) Fold combed braid over ferrule. Trim dielectric to X dimension (see note) slide rear insulator on dielectric until it butts. Slide centre contact over conductor then solder (610 047 - 610 147) or crimp (616 123). Crimping tool M22520/2\_01 (Radiall 282281) selector position 6, positioner Radiall 282 974.



- 3°) Insert the part into body, ensuring they are pushed home, then crimp barrel. Crimping tool M22520/5\_01 (Radiall 282293), die M22520/5\_05 (Radiall 282246) Hex.: B



contact reference	X
616 022 - 616 023 - 616 122 616 123 - 616 042 - 616 043 616 142 - 616 143 - 616 129	2,60 (.102)
610 047 - 610 146 - 610 147 610047001	4,70 (.185)

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4081 - 8204

Dessiné le : 8.9.87  
par : faletti

PEN

Indice	MODIFICATIONS	Date	Visa

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